

Date: Tuesday, 25/09/2007 8:38:14 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : K642 511 / K642 512
<b>Job Number</b> : 34858	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : K642 511
<b>This Issue</b> : 25/09/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : NCR 226
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : <u>W</u>	<b>Due Date</b> : 02/10/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>W</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D206-642-511 B 33848

1 X D206-642-512 B 33625

1 X K642 511 B 33975

1 X K642 512 B 33976

D206-648-013 B 32401 (8)  
B \_\_\_\_\_

25/09/25

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

REMOVE D206-648-013 GRD HNDL KIT

FROM EACH KIT ABOVE

B 32401 (9)

B 33231 (8)

B

B

ADD 6 X D2652 BUSHINGS B 33993

TO EACH KIT PER NCR 226

25/09/25

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: K642 511 / K642 512

Job Number: 34858

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

D2652

Bushing



Comment: Qty.: ~~1~~ 1.0000 Each(s)/Unit Total: ~~1~~ 1.0000 Each(s)  
Bushing

*EP 07/09/25*

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*EP 07/09/25*

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-PACKAGE USING SAME B/N'S

*EP 07/09/25*

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*\** \*\*\* ADD A COPY OF THIS W/O  
TO EACH OF THE ABOVE  
D206-648-013 W/O'S \*\*\*\* *\**

*32401 + 33231*

*④*  
*207/09/26*

Job Completion



*W 07-09-26*

**L Lacelle**

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**From:** Dan Stow [dstow@dartaero.com]

**Sent:** September 25, 2007 8:08 AM

**To:** Dale Trepanier (Dale Trepanier); Eric Charbonneau; Jason Murdoch

**Cc:** Bill Beckett (Bill Beckett); Linda Lacelle (Linda Lacelle); Marc Bellavance (Marc Bellavance); Sian Willems

We have found the reason customers are missing D2652 bushings when they try to install D206-642-511/-512/-513/-514 skids. The D206-548-013 estimate for the ground handling should pick 8 bushings and it only picks 2.

As per NCR 226

Eric – Please update estimate

Jason – Please ensure that all kits in stock and any other kits affected are quarantined and adjusted as per the updated estimate

I am currently writing up the NCR and will pass it on once it is completed

Thank you.

Dan Stow  
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Dart Aerospace  
Tel: 613.632.5200  
Cell: 613.676.0992  
dstow@dartaero.com